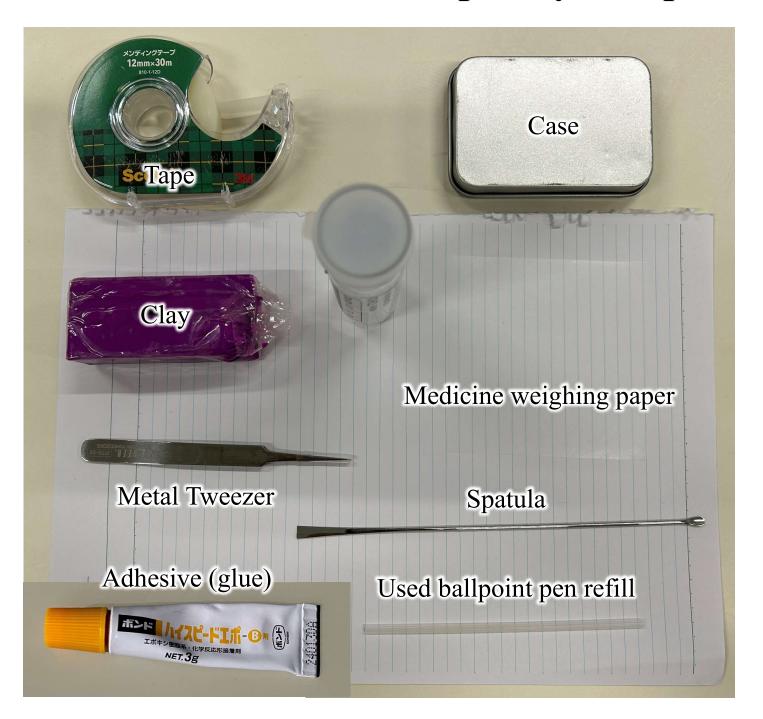
Tools Needed for Capillary Sample Preparation



Glass capillaries





Ruler

About the Capillaries

> Material

Material	Characteristics
Lindemann glass	Low background level Usable up to approximately 600°C
Quartz	For high-temperature measurements from 600°C onward
Borosilicate	Glass with higher strength than Lindemann

X Currently, using Lindemann glass is recommended due to the temperature-change measurements are not supported.

> Capillary Inner Diameter

- Narrower capillaries yield sharper diffraction peak widths.
- If particle size is large, clogging may occur during filling, choose a larger diameter when necessary.
- · Thinner capillaries are more fragile and require careful handling.

 $\times 0.2$ –0.4 mm φ is a common size.

> Price

A vial of 25 pieces typically costs 20,000 - 30,000 JPY.

Capillary Sample Preparation Procedure



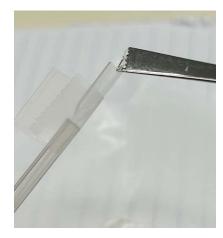
- 1 Use the metal tweezer to grip the funnel end of the capillary in the vial and pull it out.
 - **X** Grip with the minimum necessary force to avoid breakage.



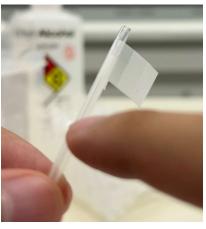
- 2 Once the capillary is pulled out to a sufficient length, grasp the funnel end with your fingers and remove it.
 - X Aside from the funnel end, the capillary is very fragile.Do not use the tweezer elsewhere or it may break.Use your fingers.



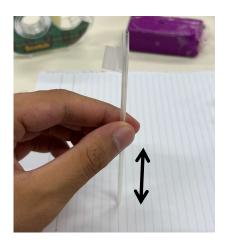
- 3 Insert the capillary onto a ballpoint pen refill and secure it with mending tape.
 - **X** Tape it well so the capillary does not slip off the refill during step 4.



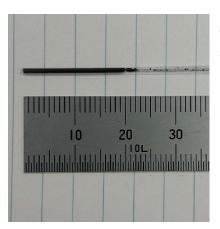
- 4 Using the spatula blade, introduce the powder into the capillary through the funnel end.
 - ***** Add only small amounts at a time to prevent clogging.



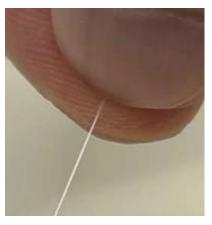
5 Lightly tap the refill with your finger or gently tap it on the table to help the powder settle to the tip of the capillary.



Capillary Sample Preparation Procedure



- **6** Repeat steps 3 and 4 until the powder is filled up to 2 cm from the tip.
 - **X** To prevent the sample from scattering when breaking the capillary, do not fill it beyond 2 cm.



7 Pinch the capillary 3 cm from the tip between your index finger and thumb as shown, then snap it off using the thumbnail.



- **8** Apply adhesive (e.g., a two-part epoxy) to seal the broken end.
 - **X** If not sealed, powder may spill out of the capillary.



- 9 Fix the capillary in the bottom or lid of the case using clay and store.
- **X** Clay softens at body temperature, adheres to the glass without cracking it and easy to handle.